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Amendments to the Claims:

This listing of claims replaces all prior versions, and listings, of claims in this application.

Claim 1 (Currently Amended): A stand-alone display device of an injection molding machine that operates in accordance with an operating condition, the display device comprising:

a ~~an input unit which inputs~~ configured to receive an input including a state of an operating quality for a change in the operating condition;

a storage process unit ~~which stores~~ configured to store data including history data including one or more of product data, mold numbers, resin material data or product molding conditions, the history data indicative of the change in the operating condition and the state of the operating quality corresponding to the change, wherein the storage process unit ~~records~~ configured to record data including data indicative of product identification data indicating a product produced by the injection molding machine in accordance with the change in the operating condition and the history data corresponding to the product identification data; and
a ~~display unit which displays~~ configured to display data including the history data and the state of the operating quality resulting from the change in the inputted operating condition.

Claim 2 (Cancelled).

Claim 3 (Previously Presented): The display device according to claim 1, wherein the history data and the product identification data are used for assisted software for assisting an operating condition setting operation.

Claim 4 (Currently Amended): A stand-alone history collecting system comprising:

a communication unit ~~which gains access to~~ configured to communicate with a display device of an injection molding machine operated in accordance with an operating condition through a communication medium;

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a unit ~~which reads~~ configured to receive data including history data including one or more of product data, mold numbers, resin material data or product molding conditions, the history data indicative of a change in the operating condition and a state of an operating quality corresponding to the change in the operating condition from the display device using the communication unit; and

a storage unit ~~which stores~~ configured to store the history data, wherein the storage unit records data indicative of a product identification data indicating a product produced by the injection molding machine in accordance with the change in the operating condition and the history data corresponding to the product identification data,

wherein the display unit is configured to display data including the history data and the state of the operating quality resulting from the change in the operating condition.